



**ACCESSORIES**

**Reamer**

Worn tapers in electrode holders can be reworked with this high speed steel reamer.

PART NO.	DESCRIPTION
R-4E.....	4RW TAPER .463 TAPER FOR 1/2 ELECTRODE
R-5E.....	5RW TAPER .625 TAPER FOR 5/8 ELECTRODE
R-6E.....	6RW TAPER .750 TAPER FOR 3/4 ELECTRODE
R-7E.....	7RW TAPER .875 TAPER FOR 7/8 ELECTRODE
R-4C.....	.374 TAPER FOR 1/2 CAP
R-5C.....	.414 TAPER FOR 5/8 CAP
R-6C.....	.500 TAPER FOR 3/4 CAP
R-7C.....	.612 TAPER FOR 7/8 CAP



**Gauges**

CenterLine Force Gauges use standard non-calibrated pressure gauges. These gauges should be utilized as indicators of tip force fluctuations and not as precise measuring tools (Accuracy +/- 10%)  
Modifications quoted upon request.  
Gauge may not be exactly as shown.



**Nylon Socket Head Insulators**

These nylon socket head screw insulators are used on fixtures/machines when the copper needs to be insulated from the rest of the machine.

PART NO.	DESCRIPTION
230-008.....	#10 SCREW
230-009.....	#10 SCREW
HE-705-57.....	1/4 SCREW
FSD-15135.....	5/16 SCREW
FSD-15057.....	3/8 SCREW
FSD-15058.....	1/2 SCREW



**Male Cap Extractor**

To separate CenterLine tips from their adapter shanks the easy way, use the CenterLine **Male Cap Extractor**. Its beveled edges are radiused to match the shank diameter, increasing wedging action (and eliminating jaw adjustments). Jaw openings contact most of the shank circumference (instead of only two points), resulting in much less damage to the shank and tip.

- CLEX-45, for 4 and 5 RW taper shanks
- CLEX-56, for 5 and 6 RW taper shanks



**Electrode Extractor**

Use the Special CenterLine **Electrode Extractor** for removing "caps" from shanks and die bodies.

**CLCX-250 Speed Wrench**

- Dimensions Shown Are: inches (mm).

